Doc Ref. **CA2** Appl. No. 10/699,867

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT (PCT Article 18 and Rules 43 and 44)

Appl 4243			agent	's file reference	FOR FURTHER ACTION	see Form PCT/ISA/220 as well as, where applicable, item 5 below.					
			applica 4/001	ation No. 920	International filing date (day/month/yea 04 November 2004 (04-11-2004)	(Earliest) Priority date (day/month/year) 04 November 2003 (04-11-2003)					
	licant LD-M		TERS	LIMITED et al							
This	interr A cop	nation y is t	nal sear being tr	ch report has been pr ansmitted to the Inte	repared by this International Searching Authori mational Bureau.	ty and is transmitted to the applicant according to Article					
This international search report consists of a total of 3 sheets.											
		[X	c j 1	t is also accompanie	d by a copy of each prior art document cited in	this report.					
1. 1	Basis	of th	ie repo	rt							
	a.	W it	ith reg was fil	ard to the language, ed, unless otherwise	the international search was carried out on the indicated under this item.	basis of the international application in the language in which					
					onal search was carried out on the basis of a tra ule 23.1(b)).	nslation of the international application furnished to this					
	b.	[]	With regard to any n	ucleotide and/or amino acid sequence disclo	sed in the international application, see Box No. I.					
2.		ĺ]	Certain claims wer	e found unsearchable (See Box II).						
3.		(]	Unity of invention	s lacking (See Box III).						
4.	Wi	th reg	gard to	the title.							
		[:	x]	the text is approved	as submitted by the applicant.						
A. 85		ĺ]	the text has been est	ablished by this Authority to read as follows:	and a contraction of the					
					en e						
111						·					
7						·					
5.	Wi	ith re	gard to	the abstract.							
:		[[x]		as submitted by the applicant.						
		([]	the text has been es month from the dat	nablished, according to Rule 38.2(b), by this Ave of mailing of this international search report,	nthority as it appears in Box IV. The applicant may, within one submit comments to this Authority.					
6.	W	ith re	gard to	the drawings,							
	a.	•	The fig	ne figure of the drawings to be published with the abstract is Figure 1.							
				[x] as suggeste	d by the applicant.						
				[] As selected	by this authority, because the applicant failed	to suggest a figure.					
				[] As selected	by this Authority, because this figure better cl	naracterizes the invention.					
	b.		[]	None of the figures	is to be published with the abstract.	•					

Form PCT/ISA/210 (first sheet) (January 2004)

INTERNATIONAL SEARCH REPORT

International application No. PCT/CA2004/001920

A. CLASSIFICATION OF SUBJECT MATTER

IPC [7]: B29C 45/03, B29C 45/20, B29C 45/27, B29C 45/17

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC [7]: B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base, and, where practicable, search terms used) Delphion, Esp@cenet, Questel-Orbit (Pluspat), CIPO-Techsource with key words, such as, mold, manifold, nozzle and valve pin.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No. 1-3, 5-8, 12 and 15-16	
X	CA 2,473,920 A1 (BABIN, D. et al.) 28 August 2003 (28.08.03) The whole document		
A	US 5,845,853 (FRIEDMAN, M) 8 December 1998 (08.12.98) The whole document	1-17	
, A	US 2003/0008034 A1 (NIEWELS, J. J.) 9 January 2003 (09.01.03) The whole document	1-17	
· ·		·	
\ : ·			
; ;*			
		· · · · · · · · · · · · · · · · · · ·	

Further documents are listed in the continuation of Box C.	(X) Patent family members are listed in annex.		
* Special categories of cited documents: document defining the general state of the art which is not consider to be of particular relevance earlier application or patent but published on or after the internation filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later the priority date claimed	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art		
Date of the actual completion of the international-type search 12 January 2005 (12-01-2005)	Date of mailing of the international-type search report 14 March 2005 (14-03-2005)		
Name and mailing address of the ISA/CA Commissioner of Patents Canadian Patent Office - PCT	Authorized officer Pengfei Zhang (819) 953-0654		

Form PCT/ISA/210 (second sheet) (January 2004)

Ottawa/Gatineau K1A 0C9
Facsimile No. 1-819-953-9358

INTERNATIONAL SEARCH REPORT

International application No. PCT/CA2004/001920

, Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
CA2473920 A1	28-08-2003	CA2473920 A1 US2003170340 A1 US2004146598 A1 WO03070446 A1	28-08-2003 11-09-2003 29-07-2004 28-08-2003
US5845853	08-12-1998	US5845853 A	08-12-1998
US2003008034 A1	09-01-2003	CA2449179 A1 EP1406754 A1 JP2004520984T T US2003008034 A1 US2004058031 A1 US2004208949 A1 WO03004243 A1	16-01-2003 14-04-2004 15-07-2004 09-01-2003 25-03-2004 21-10-2004 16-01-2003